

1 Blackening Guide control black powder	2 Flattening of the primer filler area 1950 siaspeed	3 Fine sanding of the primer filler area 1950 siaspeed	4 Pre-sanding of corners and edges 7972 siasponge soft, superfine	5 Blackening Guide control black powder
6 Final primer filler sanding 1950 siaspeed, Fibotec extra-soft backing pad	7 Finish-sanding of corners and edges 7972 siasponge soft, ultrafine	8 For pale colours: Refining and cleaning 6120 sialleece, ultrafine	9 Keying of the blending area 1950 siaspeed, 15-hole backing pad, extra-soft Intermediate pad	10 Fine sanding of corners and edges 7972 siasponge soft, microfine

In the application steps listed a recommendation is concerned; the steps must be adapted according to the requirements. No legal decision can be deduced from this recommendation.

Abrasives

1950 siaspeed, siasfast Ø 150 mm, 119-hole Art. ID: 8420.1301.xxxx	1950 siaspeed, siasfast Ø 150 mm, 15-hole Art. ID: 7546.2948.xxxx	6120 sialleece Ø 150 mm, ultra-fine Art. ID: 7866.2539.8715	1950 siaspeed 70 x 198 mm, 41-hole Art. ID: 8431.5398.xxxx
1950 siaspeed 115 x 230 mm, 49-hole Art. ID: 4366.8648.xxxx	1950 siaspeed 70 x 420 mm, 68-hole Art. ID: 0192.4404.xxxx	7972 siasponge soft, superfine Art. ID: 0070.1134.01 (20 pcs) Art. ID: 0070.1134.02 (250 pcs)	7972 siasponge soft, ultrafine Art. ID: 0070.1135.01 (20 pcs) Art. ID: 0070.1135.02 (250 pcs)
7972 siasponge soft, microfine Art. ID: 0070.1136.01 (20 pcs) Art. ID: 0070.1136.02 (250 pcs)			

System components

Flexible hand sanding block 70 x 400 mm, 68-hole Art. ID: 0020.7045	Flexible hand sanding block 115 x 230 mm, 49-hole Art. ID: 0020.6518	Flexible hand sanding block 70 x 198 mm, 41-hole Art. ID: 0020.6695
Intermediate pad Dia. 150 mm, 103-hole Art. ID: 0020.7430	Extra-soft backing pad 103-hole Art. ID: 0020.5742	Soft backing pad 103-hole Art. ID: 0020.5740
Guide control black powder set Art. ID: 0020.2302		

Do not skip more than two grit sizes:

